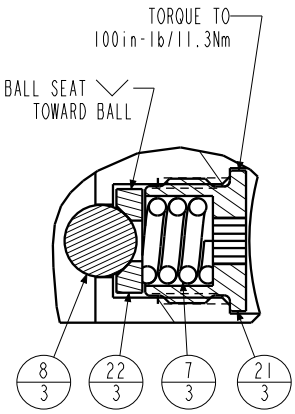


APPLY LUBRICANT TO ALL SEALS  
PRIOR TO INSTALLATION.  
DO NOT USE SILICONE TYPE LUBRICANTS.  
FOR PROPER ARM MOUNTING SEE IS1505.



DETAIL A  
SCALE 1.500

No.	QTY	PART No.	DESCRIPTION	Std. Seal Kit	FKM Seal Kit
N/A	N/A	IS1505	INSTRUCTION SHEET, ARM INSTALLATION		
N/A	N/A	6V711048	SEAL KIT, FKM		
N/A	N/A	60711048	SEAL KIT, STANDARD		
26	1	39V10029	WIPER, PRESS-IN, (1/4)	X	X
25	1	91100001	MAGNET, 1.30 x .312, PS		
24	1	81591837	CAM, SC, LP, 22KN, RH, LS, TC, PR		
23	1	81541818	BASE, SC, BF, LP, 5000, PR		
22	3	81532108	SEAT, BALL, SC, LP, TC		
21	3	81532107	RETAINER, SC, LP, TC		
20	1	81500062	HOUSING, PS, MAG, SC, LP, LS		
19	1	81500060	ADAPTOR, PS, MAG, SC, LP		
18	1	39054008	BU RING, (-218)	X	X
17	1	39054007	BU RING, (-030)	X	39054021
16	1	39053005	WIPER, SNAP-IN, (1-1/4)	X	X
15	1	39052043	SEAL, LL, (1/4 X 1/8 X 1/8 X 1/2)	X	39V52043
14	1	39051042	O-RING, (-030)	X	39V01021
13	2	39051041	O-RING, (-006)	X	39V51041
12	2	39050042	O-RING, (-011)	X	39051025
11	1	39011060	SEAL, BEVEL W/HHEEL INSERT, 1-1/4 x 1/8 x 1-1/2	X	39052015
10	1	39011056	SEAL, CROWN, 1-9/16 x 1-3/4 x 5/32	X	39V11056
9	2	30601144	PLUG, SOCH, SAE 4		
8	3	23650004	BALL, TUNGSTEN-CARBIDE .250		
7	3	23350066	SPRING, COMPRESSION		
6	2	21500200	WASHER		
5	1	21500044	SCREW, CAP, BTNH, M3-0.5 X 6, SSTL		
4	3	21500043	SHCS, M3-0.5 X 6 ALY		
3	3	21500031	SHCS, M5 X 0.8 X 14, ALY		
2	10	21500023	SHCS, M5 X .8-66 X 30MM		
1	2	21500019	SCREW, CAP, BTNH, M3 X 6, ALY		

**PARTS LIST**



VEKTEK, INC.  
1334 E. SIXTH AVE. P.O. BOX 625  
EMPORIA, KS. 66801 U.S.A.

ASSEMBLIES AFFECTED 14281803PS 14281803PSF	PARTS LIST, ASSY, SC, LP, TC, BF, 5000, DA, RH, LS, PS
SIZE A	PL7249
REV C	

C	5770	RELEASE	JDW	08/02/25
REV	IN ACCORDANCE WITH ECN	EFFECTIVE DATE	REVISED BY	DATE
DRW BY:	JDW	DRAWING STATUS: <b>Released</b>		
DATE:	03/04/19	PRODUCTION APPROVED FOR RELEASED STATUS ONLY		

